



## ASSEMBLY INSTRUCTIONS

1. Mount fuel pump to bracket using 6-32 X 1/2" socket head cap screws and lock nuts.

2. Screw fuel cap to bottle, place bracket onto cap being sure that pump crank is clear of fuel bottle handle, mark positions.

3. Remove bracket and cap, install Kwik-Fill Fuel Cap Fitting to cap and bracket. Be sure small o-rings are in place. Tighten (snug) nylon nut.

4. Cut an 11" piece of tubing and connect to pick-up filter and bottom fitting of Kwik-Fill Fuel Cap Fitting.

5. Screw assembly to fuel bottle using large o-ring between cap and bottle.

6. Cut a 5" piece of tubing and connect to pump and side fitting of Kwik-Fill Fuel Cap Fitting as shown.

7. Connect remaining tubing (approx. 32") to pump and fueling probe. You are now ready to go.

**NOTE:** There are (2) storage mounts for spare glo-plugs. Place 4-way wrench into large hole on bracket. Other holes are for screwdrivers, ball drivers, etc.

**IMPORTANT:** If you are using gasoline, oil, or diesel fuel, you must use tygon fuel tubing. (Use 4ft. of DU-BRO #506)

1. 4-Way Wrench
2. 6-32 X 1/2" Socket Head Cap Screw (Qty. 2)
3. Pump
4. Pick-Up Filter
5. Large O-Ring
6. Nylon Nut
7. Fuel Bottle Cap
8. Small O-Ring (Qty. 2)
9. Bracket
10. Glo-Plug Holders (Qty. 2)
11. 6-32 Lock Nut (Qty. 2)
12. Glo-Caddy
13. Kwik-Fill Fuel Cap Fitting
14. Kwik Start Glo-Plug Ignitor
15. Ignitor Cap
16. Filling Probe

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